



# COOLING & LUBRICATION

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852053	4	Screw, Upper to lower therm hsg	
2	3852120	1	Gasket, Thermostat to hsg	Part of upper gasket set.
3	3852127	1	Gasket, Upper to lower assembly	Part of upper gasket set.
4	3854254	1	Thermostat housing, Lower thermostat	
5	3853653	1	T-nipple, Water to thermostat hsg	
6	3853673	1	Nipple, Water to high rise elbow	
7	3853397	2	Screw, Elbow to manifold, front	
8	3855472	4	Screw, Exhaust pipe to gimbal hsg	
9	3850495	2	Gasket, High rise to manifold, exhaust	Part of upper gasket set.
10	3852604	4	Clamp, Hose, exhaust pipe	
11	3852029	1	Sender, Water temperature	
	828258	1	Temperature sensor, Water temp., dual sta	
12	3853799	1	Thermostat	
13	3854433	1	Thermostat housing, Upper thermostat	
14	3853672	1	· Plug, Upper thermostat hsg	
16	3852098	2	Clamp, Hose, therm. hsg to water pump	
17	3852289	1	Hose, Thermostat hsg to water pump	
18	3853255	1	Hose, Thermostat hsg to manifold	
19	3852199	1	Clamp, Engine cable to therm. hsg, upper	
20	3852092	1	Clamp, Engine cable to intake manifold, front	Port
21	3853536	1	V-belt, Alternator pulley	Power steering
	3852336	1	V-belt, Alternator to pulley	Manual steering
22	3852007	1	Washer, Retainer, oil pan drain	
23	3854045	1	Exhaust pipe	
24	3852134	2	· Core plug	
25	3852538	1	Elbow, Water hose to exhaust manifold	
26	3854832	1	Bracket, Throttle control	
27	3852118	1	Nut, Anchor, throttle cable to bracket	
28	3854494	1	Drain cock, Exhaust manifold, water drain	
29	3853373	4	Stud, Carburetor to manifold	
30	3852334	1	Hose, Tee to thermostat hsg	
31	3852741	1	Hose, Exhaust pipe to manifold	
32	3852694	1	Hollow screw, Oil pan drain	
33	3854015	1	Oil pan	
34	3852331	1	Hose, Gimbal hsg to water pump	Manual steering
35	3853419	1	Screw, Clamp, engine cable to intake manifold	Front
36	3852595	18	Screw, Oil pan	
37	3854215	1	Tube, Oil-crankcase drain	
38	3852096	1	Gasket, Therm hsg to cylinder head	Part of upper gasket set.
39	3853256	1	Gasket, Manifold to engine	Part of upper gasket set.
40	3853780	1	Clamp, Hose to elbow, exhaust manifold	
41	3853783	1	Cover, Oil drain tube	
42	3855112	1	Fitting, Oil pan drain	
43	3852426	1	Seal, Cap, oil drain tube	
44	3852158	1	Lock strap, Cap & bead chain	
45	3852063	2	Screw, Water pump	
46	3853167	2	Screw, Water pump	
47	3851227	2	Exhaust riser, High riser, exhaust	
48	3854017	1	Water pump	
49	3853342	1	Gasket, Water pump	Part of lower gasket set.
50	3853430	3	Screw, Manifold to engine	
51	3853431	1	Screw, Manifold to engine	
52	3853390	4	Screw, Water pump pulley to hub	
53	3856448	1	Exhaust pipe, High rise to gimbal hsg	
54	3855517	2	Bushing, Pin	
55	3852753	1	· Pin, Exhaust seal assy to exhaust pipe	
56	3851956	1	· Exhaust pipe	
57	3853864	2	· Seal, Exhaust pipe	
58	3853173	3	Screw, Oil pump to block	
59	3853133	1	Support, Oil pipe & screen	
60	3854014	1	Oil pump screen, Oil pump	
61	3853219	1	Screw, Oil pipe support	
62	3853843	1	Oil pump	
63	3852658	1	Gasket, Oil pump	Part of lower gasket set.

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REF	PART NO.	QTY	DESCRIPTION	NOTES
64	3852401	1	Pulley, Water pump	
65	3850266	1	Anchorage, Throttle cable	
66	3851981	1	Sealing washer, Fitting to oil pan	Part of lower gasket set.
67	3853343	1	Gasket, Oil pan	Part of lower gasket set.
68	3853674	1	O-ring, Retainer, oil pan drain	Part of lower gasket set.
69	3853168	4	Nut, Oil pan	
70	3853378	2	Stud, Exhaust manifold to engine	
71	3853404	2	Lock nut, Exhaust manifold.to engine	
72	3852055	2	Washer, Oil pan	
73	3853171	2	Screw, Oil pan	
74	3852602	1	Clamp, Hose, therm. hsg to manifold	
75	3853628	1	Plate, High rise to manifold	
76	3852333	1	Hose, Water pump to tee	
77	3853794	2	Clamp, Hose to high rise	
78	3852335	1	Hose, Tee to exhaust elbow	
79	3853373	2	Stud, Elbow to rear manifold	
80	3852142	2	Nut, Stud, elbow to rear manifold	
81	3852033	1	O-ring, Oil withdrawal tube to filling	Part of lower gasket set.
82	3852048	1	Screw, Anchor, throttle cable to bracket	
83	3855079	1	Sea water pump	MNCA, PNCA only
	3851982	1	Sea water pump	MNCS, PNCS only
84	3850268	1	V-belt, Water pump	
85	3853155	2	Screw, Water pump to bracket	
86	3850422	1	Clamp, Hose, water pump inlet	
87	3855078	1	Bracket, Water pump to engine	
88	3852162	2	Washer, Screw, water pump to bracket	
89	3853326	2	Screw, Lift bracket/fuel filter bracket to engine	
90	3853266	1	Screw, Therm. hsg to block	